



LC-ABD 2: WP 9

Future plans for BPM / Spectrometry R&D

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for LC-ABD2 : WP9

- Spectrometer experiment at ESA, SLAC FY'08 running
- BPM prototype development, status + future
- Turn key operation and accelerator integration
- S-Band ATF2 cavity system development

T474/491 at ESA, FY'08, ...



- Continue **very active involvement** in energy spectrometer in ESA
- Funding at SLAC for **FY'08 running looks promising**
 - **Tentative**: 3-week run in late April including 1 week setup with LCLS (possible high charge) beam and 2 weeks with 28.5 GeV beam
 - 2-week run in August with 13.6 GeV beam, possibility 2-2.5 nC running

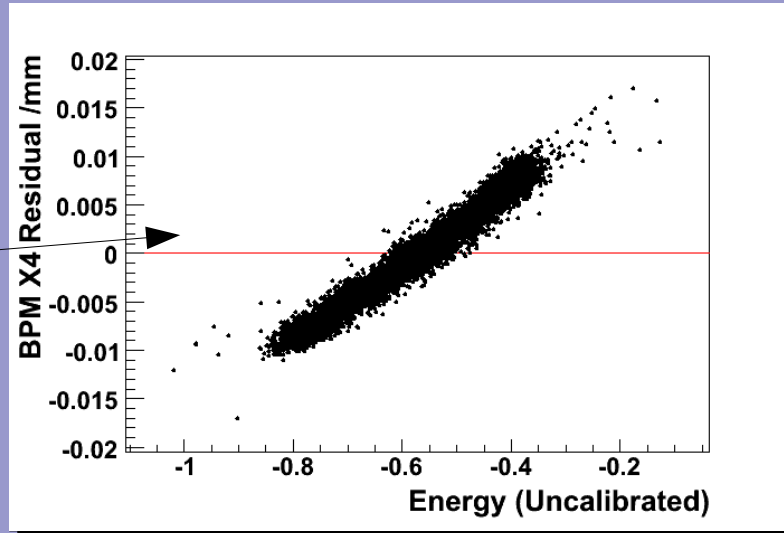
Scheduling compatibility with LCLS plans looks good !

- T491 Plans for FY'08 running : **deciding on upgrades to the system**
 - Install additional NMR and Hall probes (**DESY**)
 - Expand calibration tone system (**UK + Berkeley**)
 - Investigate mechanical stability, upgrade interferometer (**Notre Dame**)
 - Replace our first BPM prototype by new one (**UK**)
- One NIM **paper** almost ready for submission, more papers in pipeline :
 - Spectrometer studies (main T474/491 result)
 - Commissioning of our BPM prototype

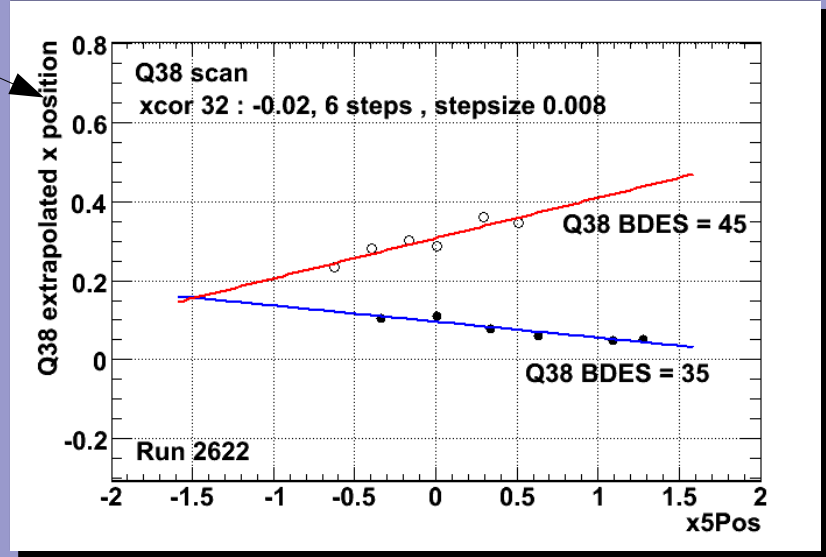
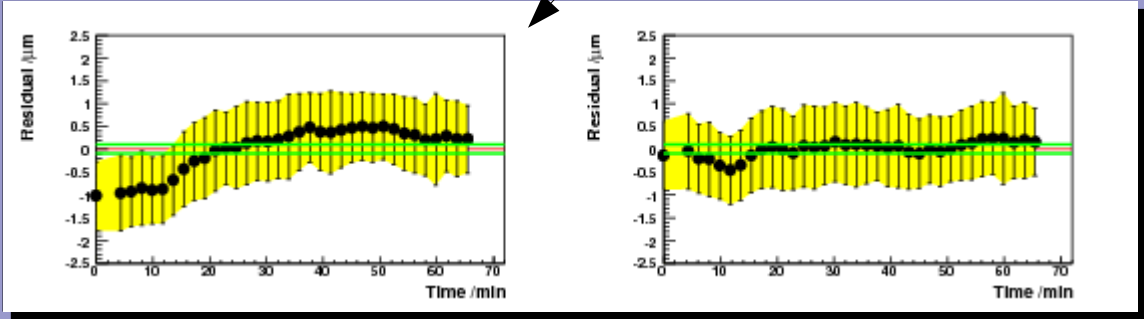


T474/491 at ESA, FY'08, ...

- Core hardware **installation finished**
- Collect **more data** with full setup, 1+2 week run !
- Focus more onto
 - the actual **energy measurement**
 - automation and online display
 - **understanding** observed effects, drifts
- Beam based **quadrupole stability** monitoring
- Physics results + ILC spectrometer design studies in years to come...



Analysis work in ESA far from finished !!

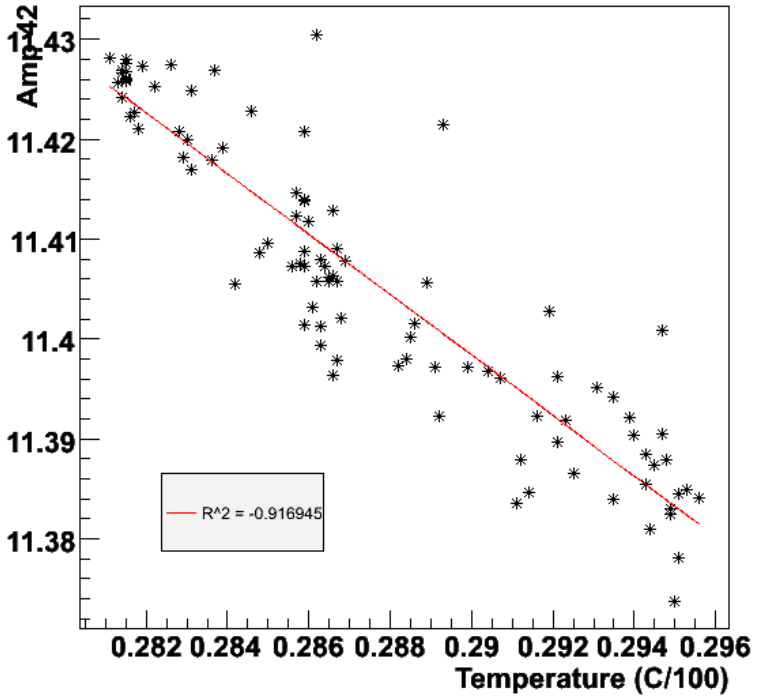
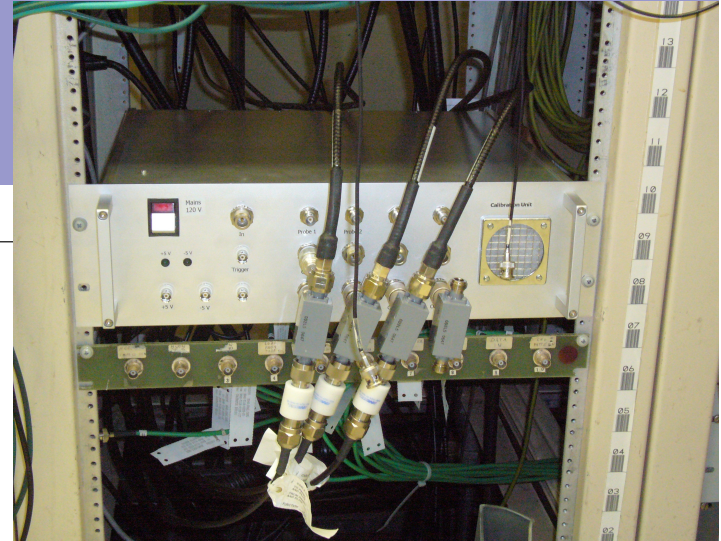
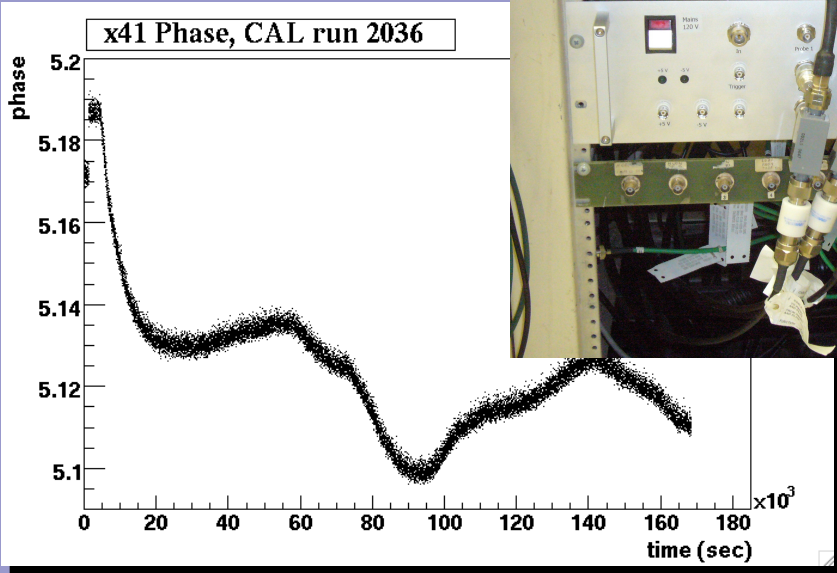


**Analyse scans !
study and improve in FY'08**

Expanding calibration system...

- Essential component for understanding drifts etc...
- Feed electronics with constant CW tone and monitor level
- Developed in UK in collaboration with LBNL

x42Amp/q42Amp



Future plans :

Need in depth **analysis** of monitored channels !!!

Upgrade plans : increase number of monitored channels. (now: all x and Q channels)

- Manufacture additional electronics boxes (UCL/RHUL)
- Optimise the signal levels for each channel
 - ➔ Acquire more RF amplifiers, RF couplers etc...

Spectrometer BPM prototype, v1.0

Prototype RF S-band cavity BPM, **optimised for energy spectrometer**

→ aperture, mode rejection, resolution, decay time

Electronics developed in-house, mechanical design in collaboration with MSSL

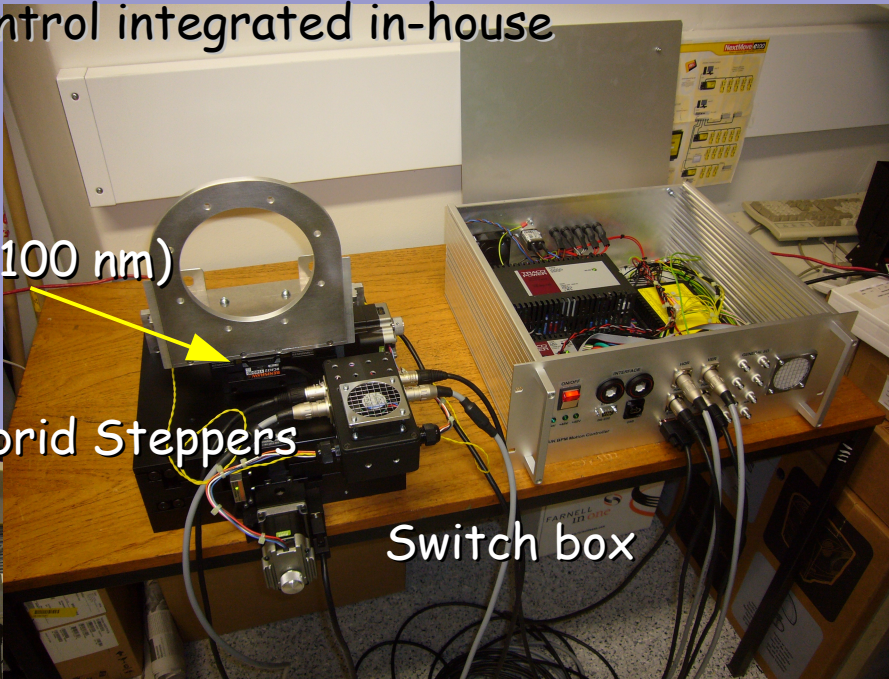
Cavity **now installed** in ESA beamline (July '07)

→ on xy **mover system** : **NEAT BAZ, TM-200 Stages**

→ Motion control integrated in-house



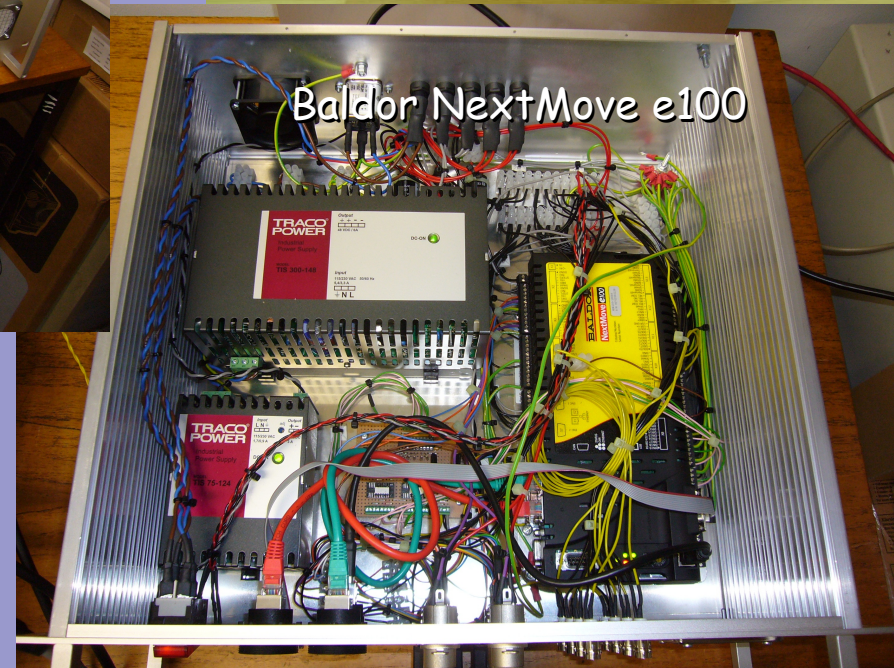
Linear encoder (100 nm)



Baldor DSM Hybrid Steppers

Switch box

Baldor NextMove e100

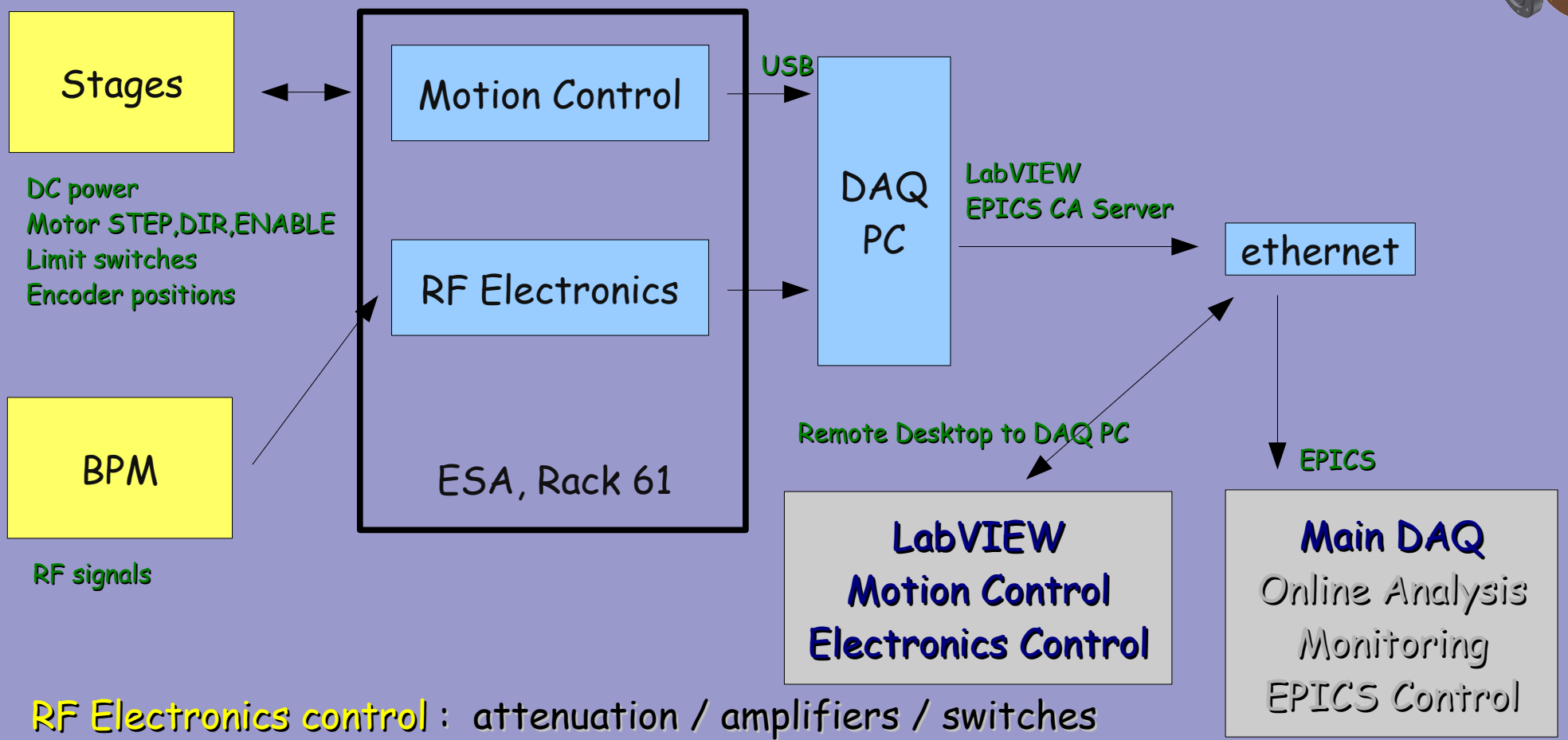


Optical limits



Mechanical hardstops

BPM motion/electronics control



RF Electronics control : attenuation / amplifiers / switches

- NI multi-purpose **ADC/DAC/DIO card**, breakout box, GSBUS, controlled via LabVIEW

Motion Control :

- runs on controller **FPGA (MINT)** : highly flexible and can make it robust
- semi **closed loop with stepper motor** in MINT using encoder information
- interface via **LabVIEW ActiveX** objects that talk to running FPGA program

Modular setup, our DAQ can run standalone

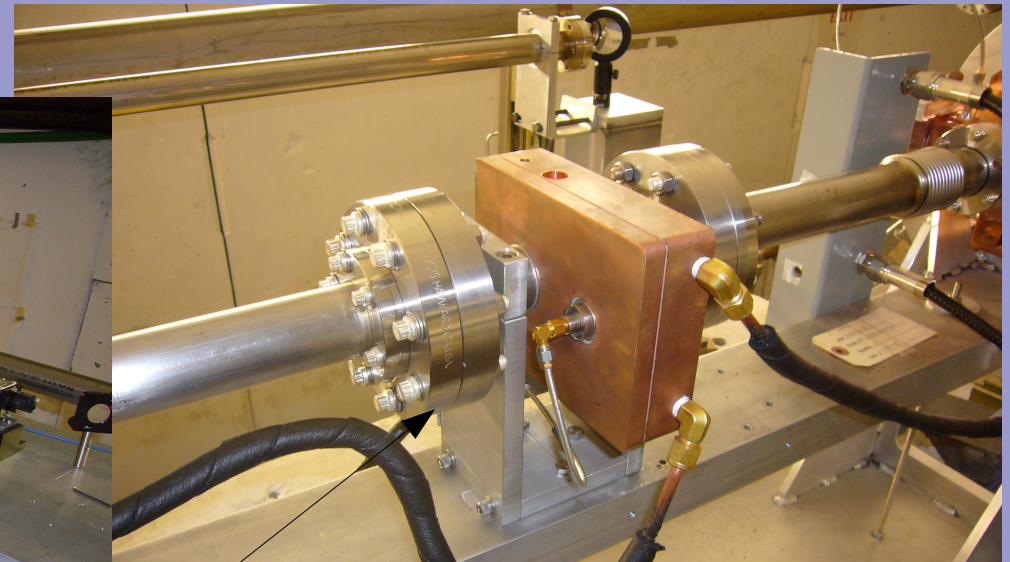
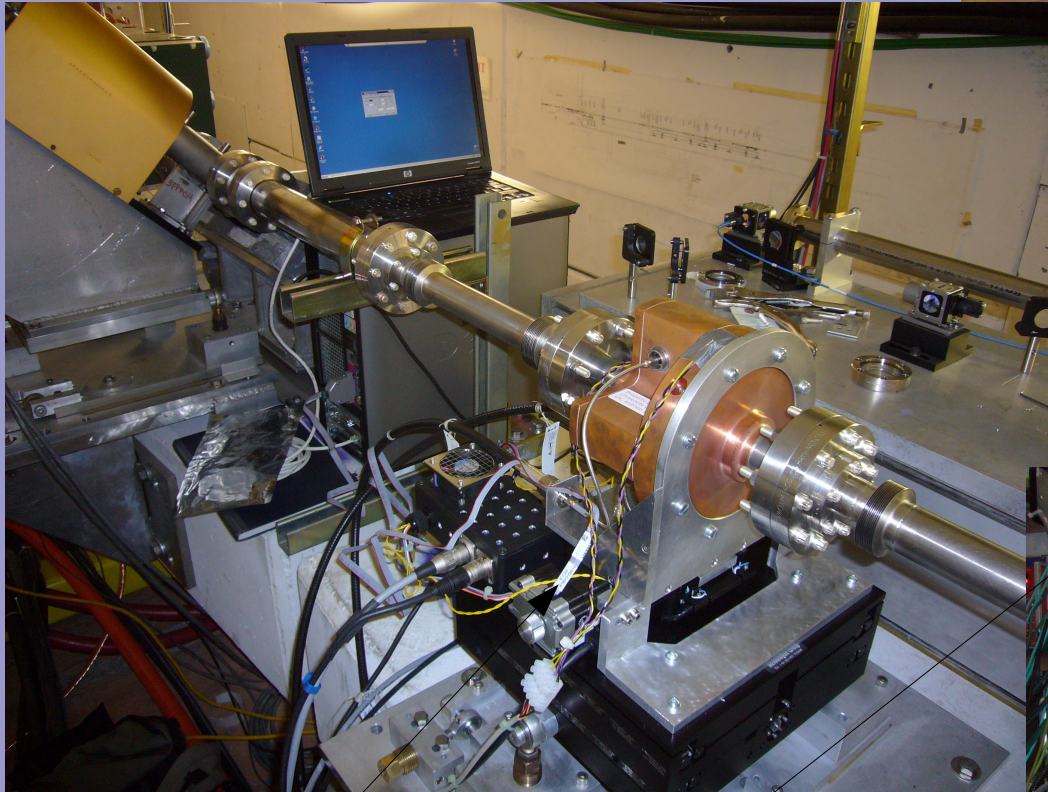
Integration in main DAQ via **EPICS CA Server** on DAQ PC

Spectrometer BPM prototype, v1.0

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BPM / Spectrometry



Some installation pictures

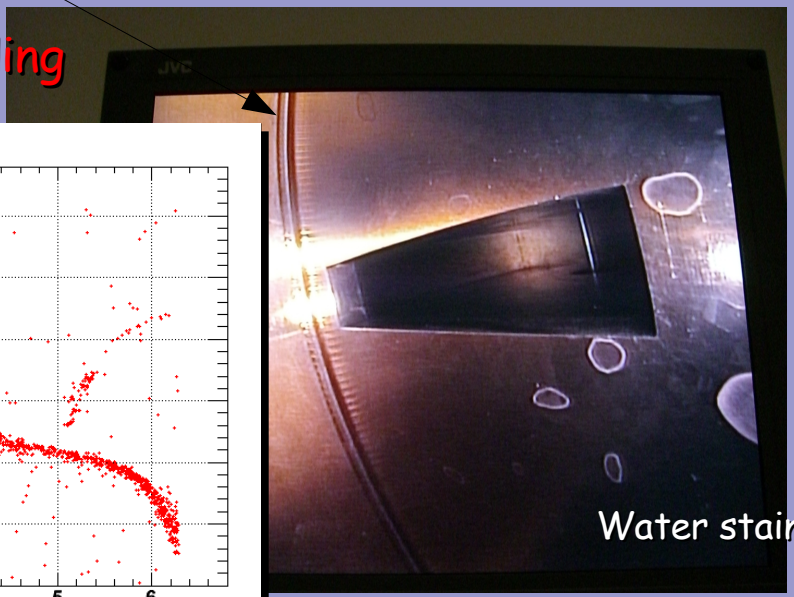
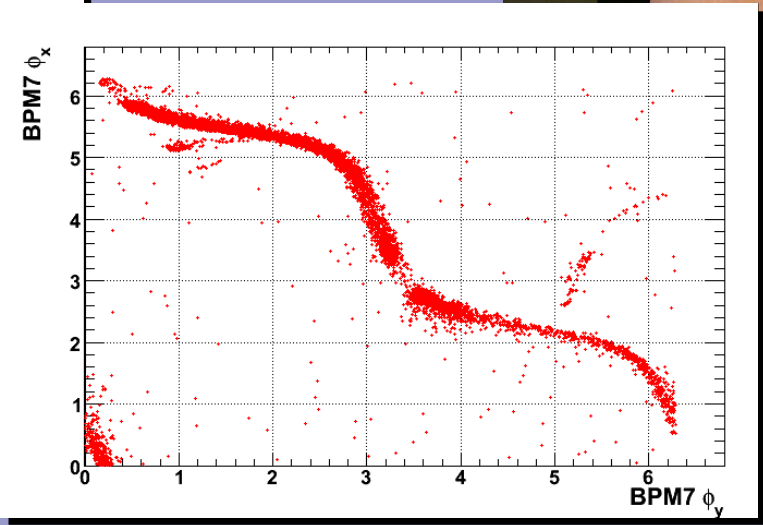
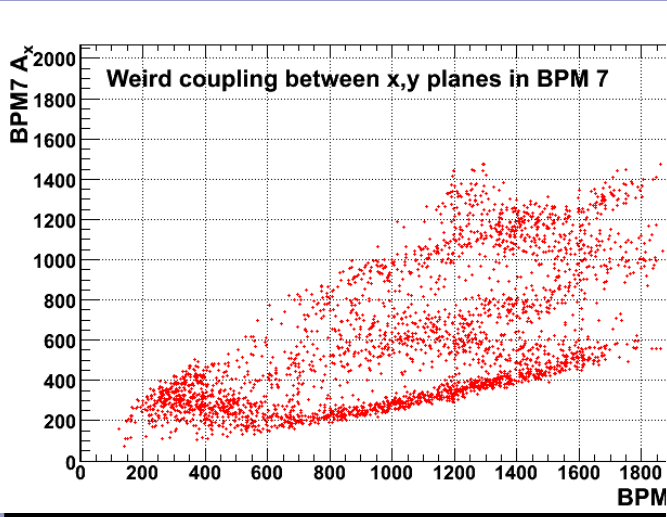
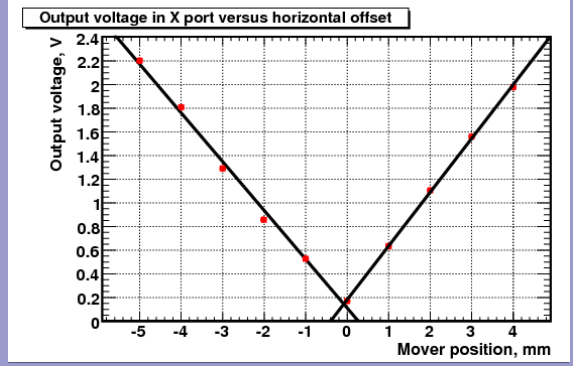
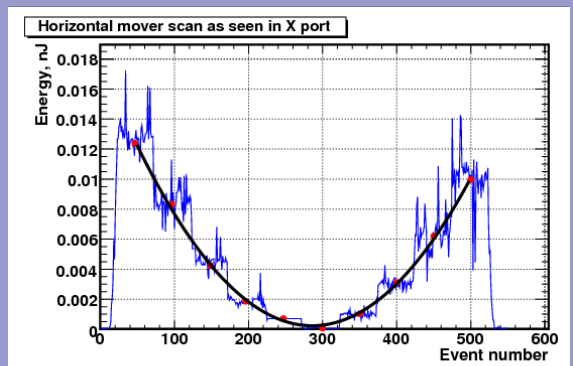


- Dipole cavity on xy mover system
- Reference cavity
- Temperature sensors
- Electronics and motion control



Performance of our first BPM

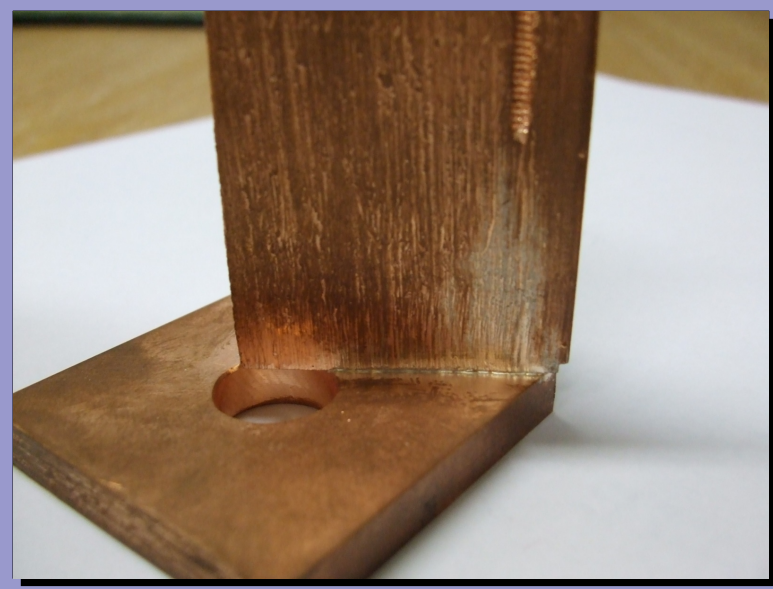
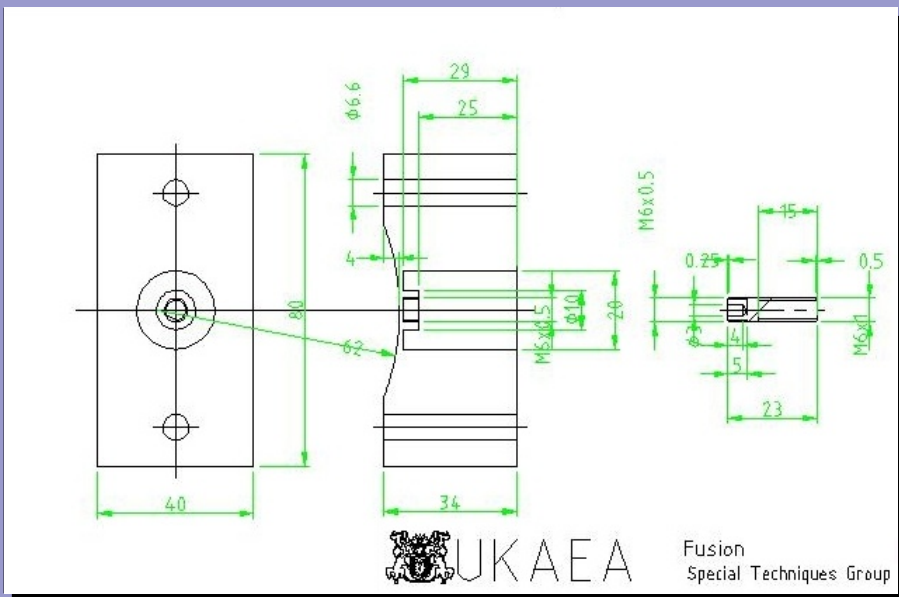
- **VNA measurements** of copper prototype :
 - Reference cavity frequency off by 90 MHz (fixed : tuned)
 - Excellent monopole rejection in position cavity
 - Dipole mode coupling < 20 % in one and 50 % in other
 - Al prototype was fine, **manufacturing needs improvement !!**
- **Bad brazing** on tuning screws
- **Endoscope pictures** revealed several problems
 - Gaps between parts on brazed joints (material flow)
 - Cleaning issues : water stains, finger prints
- **Beam data**
 - Dipole sensitivity: -0.42 V/mm/nC, 0.47 V/mm/nC (design value : +/-0.69 V/mm/nC)
 - Resolution of **2-3 μm**, Very large **xy cross coupling**





What now ?

- Analyse beam data of old cavity to understand and learn (paper) !
 - All information is still present in the waveforms : find rotation of xy plane by analysis of 2D mover data, axis rotation -> uncouple !
 - Specialised analysis of faulty cavity very important for understanding mechanical tolerances on RF BPMs, faulty cavity quite interesting :)
- Focus on manufacturing new cavity with improved mechanical design, replace first prototype in ESA in April, but without compromise on performance tests !!
- Monitor the manufacturing process more closely, demand quality check step by step, talking directly to brazers (UKAEA, Culham)
 - manufacture brazing test pieces, e.g. tuning screw
 - study flow of brazing material, optimise technique/quantity of material



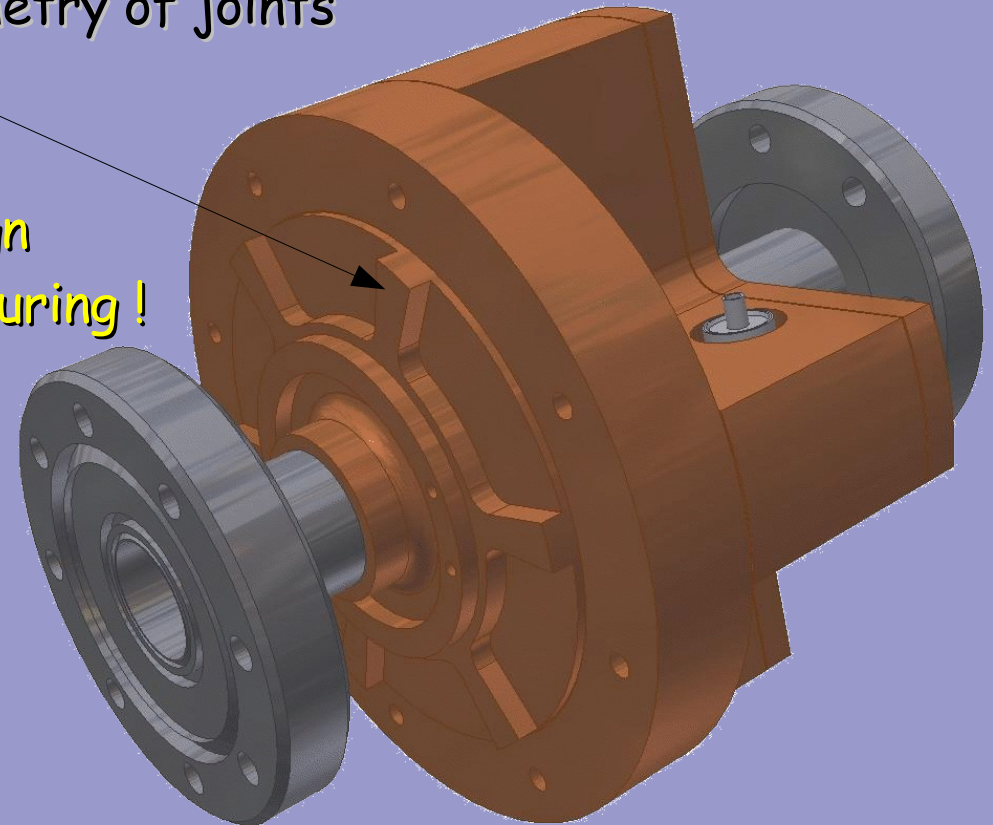
Spectrometer BPM prototype, v2.0

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BPM / Spectrometry



- **Electrical** design almost identical
 - **New feedthroughs**, lower loss model is available (**Kyocera**)
 - Minimise length of waveguides (reduce mass)
 - Round corners : allow CNC machining instead of wire erosion
- **Improved** mechanical design
 - Smaller flanges
 - Positioning of brazing grooves, geometry of joints
 - Addition of water cooling fingers
 - Cleaning the cavity...
- In general : **simplify mechanical design for more easy and cheaper manufacturing !**



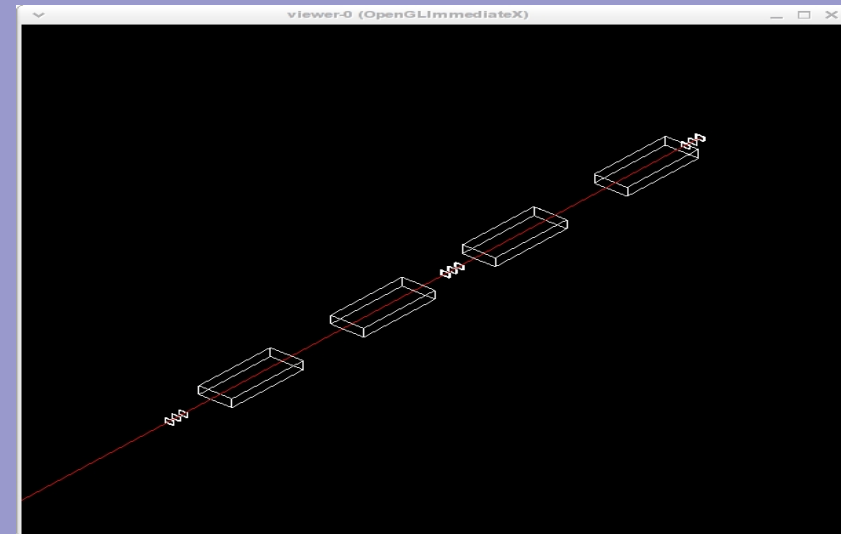
Spectrometer simulation work...

What have we learned from T474, how can we extrapolate to the ILC ?

- Important for ILC EDR ! : **simulation** of energy spectrometer
- **Energy systematics** affected by
 - Different chicane layouts
 - Magnet imperfections, non-uniformity, fringe fields, misalignments, ...
 - Residual dispersion, beam jitter (orbit subtraction), halo, ...
 - Real measurements here !!!
 - Beam orbit behind the spectrometer chicane
- Do we understand **BPM response** well enough -> simulate !
- Compute SR integrals and **emittance change** for different chicane layouts
- Effect on transverse and longitudinal phase space
- Track energy measurement down to **IP** through the rest of BDS

Knowledge and software (libbpm, standalone spectrometer simulation) present !

Need time and manpower for in depth analysis !!!





Turn key, accelerator integration

- During **LC-ABD 1** : expertise in RF Cavity BPMs
 - signal processing and analysis
 - design/manufacturing
 - installation and operation (ATF/ESA)
- However : **Obvious R&D context !!**
 - **Bulky** processing electronics (30 km of racks... ?)
 - Rather expensive
 - **Connectorised** individual RF components
 - Very **modular processing chain...** integration !!
 - **Data taking** in "R&D mode" **inefficient !!**
 - Only first attempts at automation



- **LC-ABD 2** : continue gain in expertise, but evolve towards **"Turn Key"** operation and accelerator **integration**
 - Want to be able to get BPM readings **fast, reliable** and **easy to use**
 - Obviously goes for spectrometry as well !!!



Turn key, accelerator integration

Plans to reach this state will be implemented during LC-ABD 2 !

• Electronics

- ◆ Replace connectorised components by PCB versions
 - Develop simple **test pieces** : e.g. RF amplifier on PCB and compare to commercially available connectorised components
 - Gradually add more complexity : downmixing, filtering, FPGA, ...
 - Modern PXI interface
- ◆ Reduce **costs** of electronics
- ◆ Come to integrated **RF BPM processing board** : **ultimate goal** !
 - Filtering, downmixing, maybe even integrate system state (calibration trigger)
 - Digitising, processing code on FPGA ... : RF in, **Position/Tilt** out !
- ◆ **New testlab at RHUL** perfect for development and testing

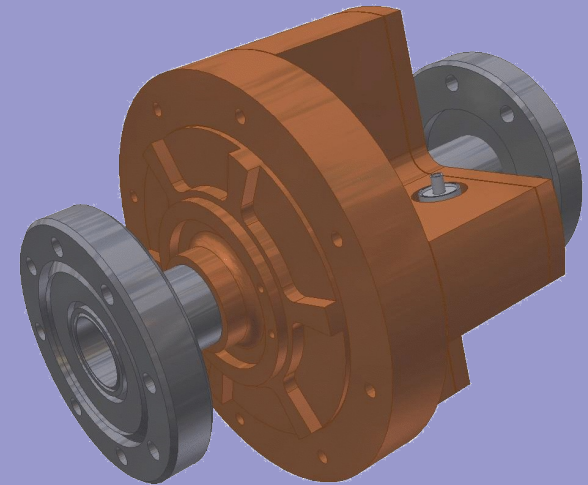
• Software processing

- ◆ BPM processing library in plain C, can run on e.g. FPGA, EPICS IOC
- ◆ "**libbpm**" exists and used in ESA BPM analysis framework, needs extending !!
 - Document performance (publication ?!)
 - Implement additional features : filtering, simulation
- ◆ **Deploy for BPMs in ATF2 beam line**

In summary...



- Continue involvement in **ESA** FY'08, round-up spectrometer work on the way to the EDR
 - small hardware upgrades
 - detailed BPM systematics analysis and energy measurement
- **Simulation** work : BPM spectrometer, transport to IP
- Spectrometer **BPM prototype**
 - first prototype installation finished, electronics and mover system
 - learn from manufacturing problems : cavity tolerances
 - improved design for prototype, brazing test pieces
- **Turn key operation** and accelerator integration
 - integration and miniaturisation of BPM signal processing
 - software processing
- Involvement in **ATF2 commissioning** of BPM system



Quite diverse, challenging, but very exciting program !